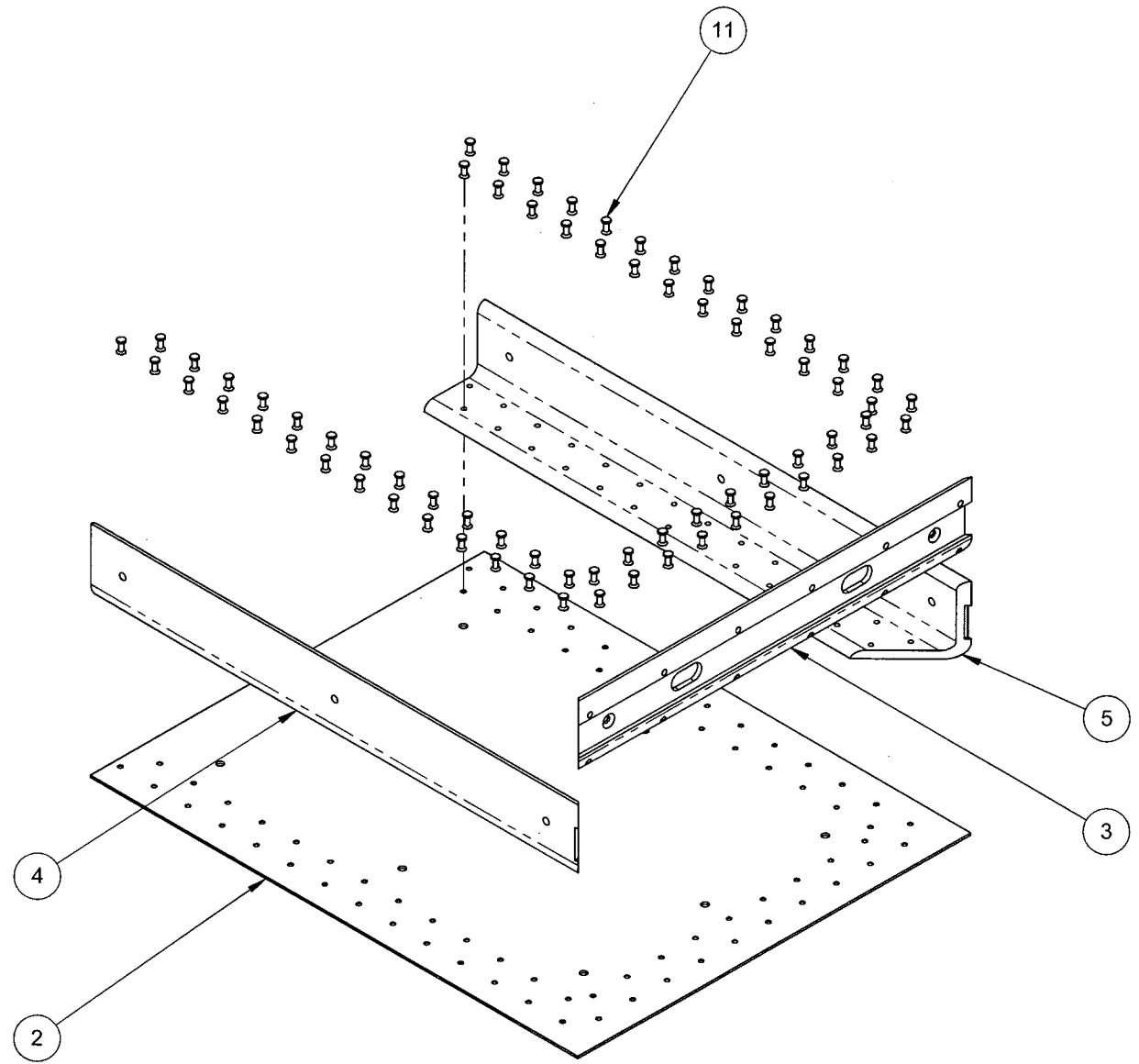


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	X	D4401-041	OXYGEN LOWER SHELF ASSEMBLY
2	1	D4401-1	PLATE
3	1	D4401-3	BOTTOM ANGLE, CENTER
4	1	D4401-5	BOTTOM ANGLE, LH
5	1	D4401-6	BOTTOM ANGLE, RH
6	2	D4401-7	RELEASE
7	1	D4401-9	TRAY SIDE
8	4	D4401-11	SPACER
9	2	D4401-13	KNOB
10	2	-	SPRING
11	73	MS20426AD4	RIVET
12	2	MS24694-S51	SCREW
13	4	MS24694-S61	SCREW
14	12	MS27039-1-05	SCREW
15	8	NAS1149D0363J	WASHER
16	4	MS21042L3	NUT

D4401-041 OXYGEN LOWER SHELF ASSEMBLY

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 4.25 lbs

A	NEW ISSUE	DC	11.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	AS	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4401	SHEET 1 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN LOWER SHELF	NTS
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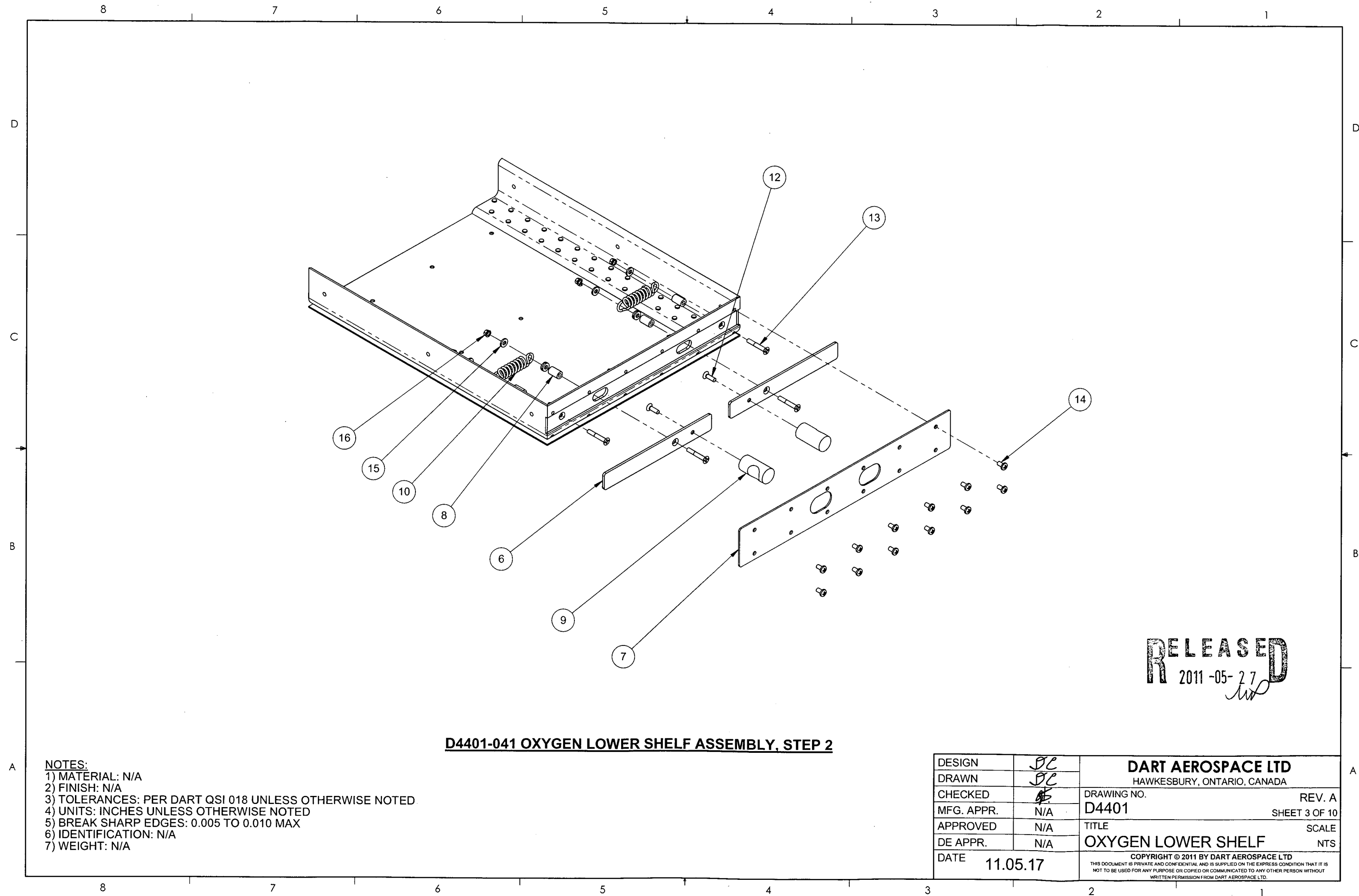
**D4401-041 OXYGEN LOWER SHELF ASSEMBLY, STEP 1**

**RELEASED**  
2011-05-27  
*WP*

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4401	SHEET 2 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN LOWER SHELF	NTS
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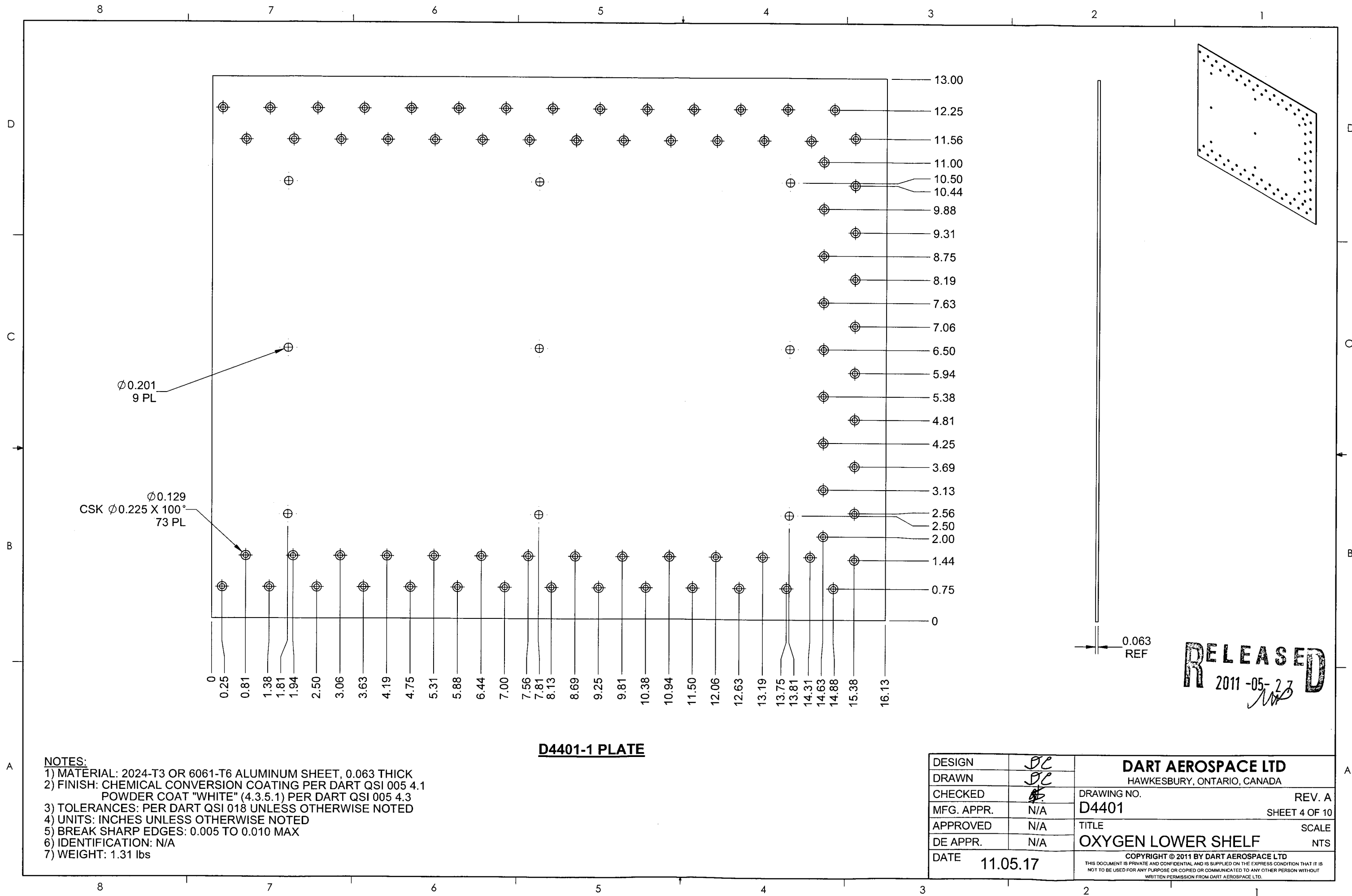


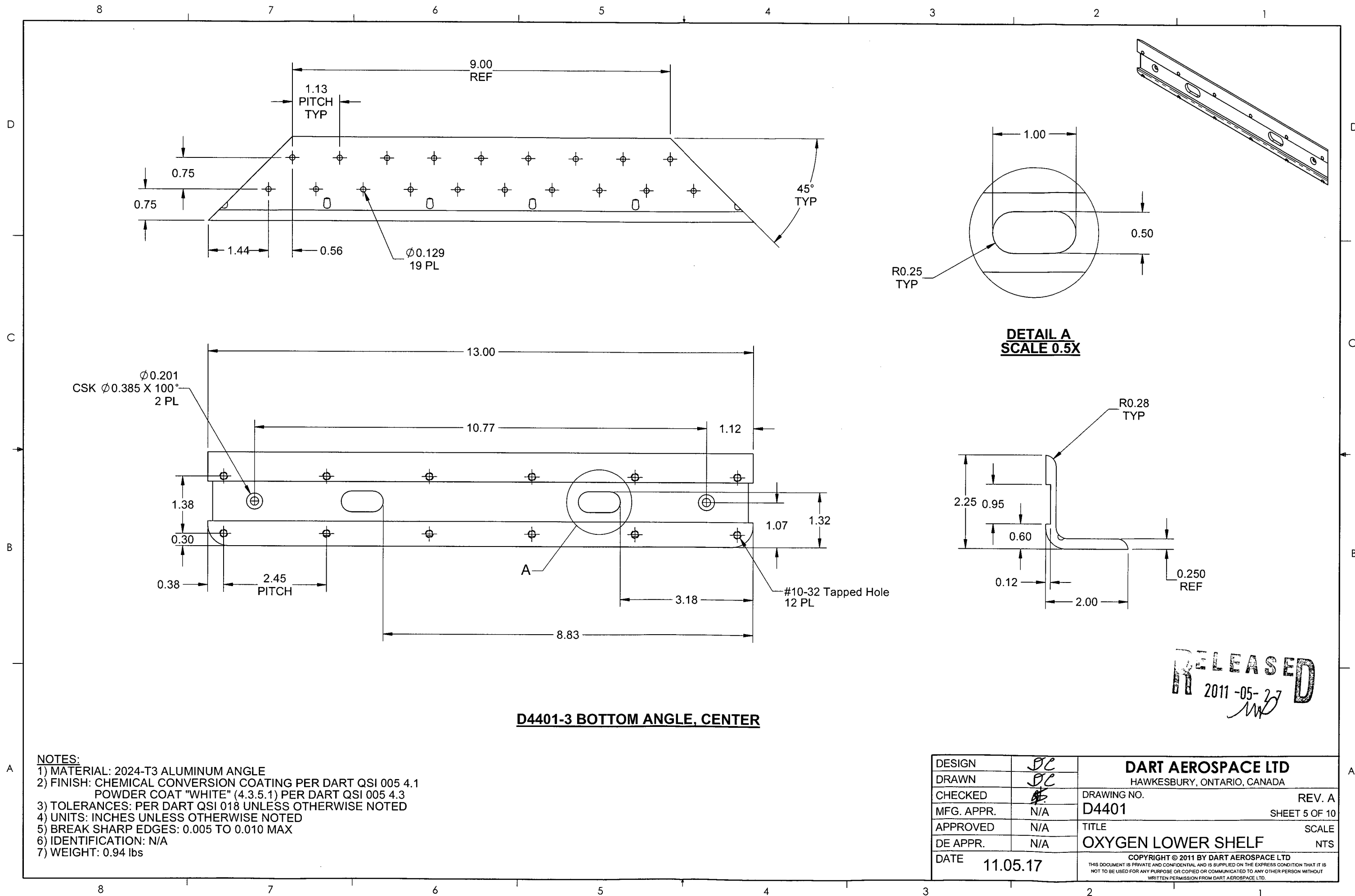
RELEASED  
2011-05-27  
*ms*

**D4401-041 OXYGEN LOWER SHELF ASSEMBLY, STEP 2**

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4401	SHEET 3 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN LOWER SHELF	NTS
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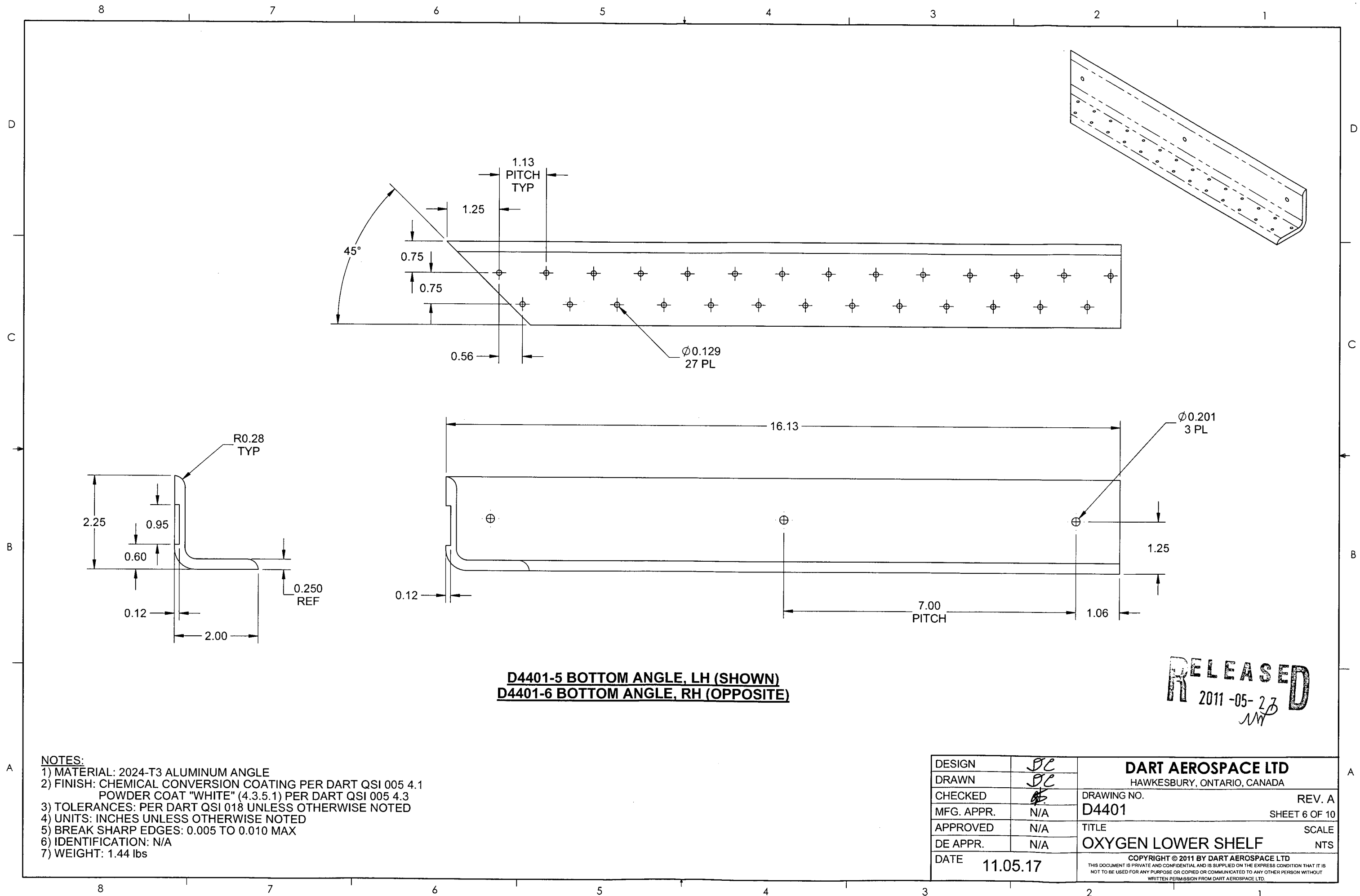




NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM ANGLE
- 2) FINISH: CHEMICAL CONVERSION COATING PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.94 lbs

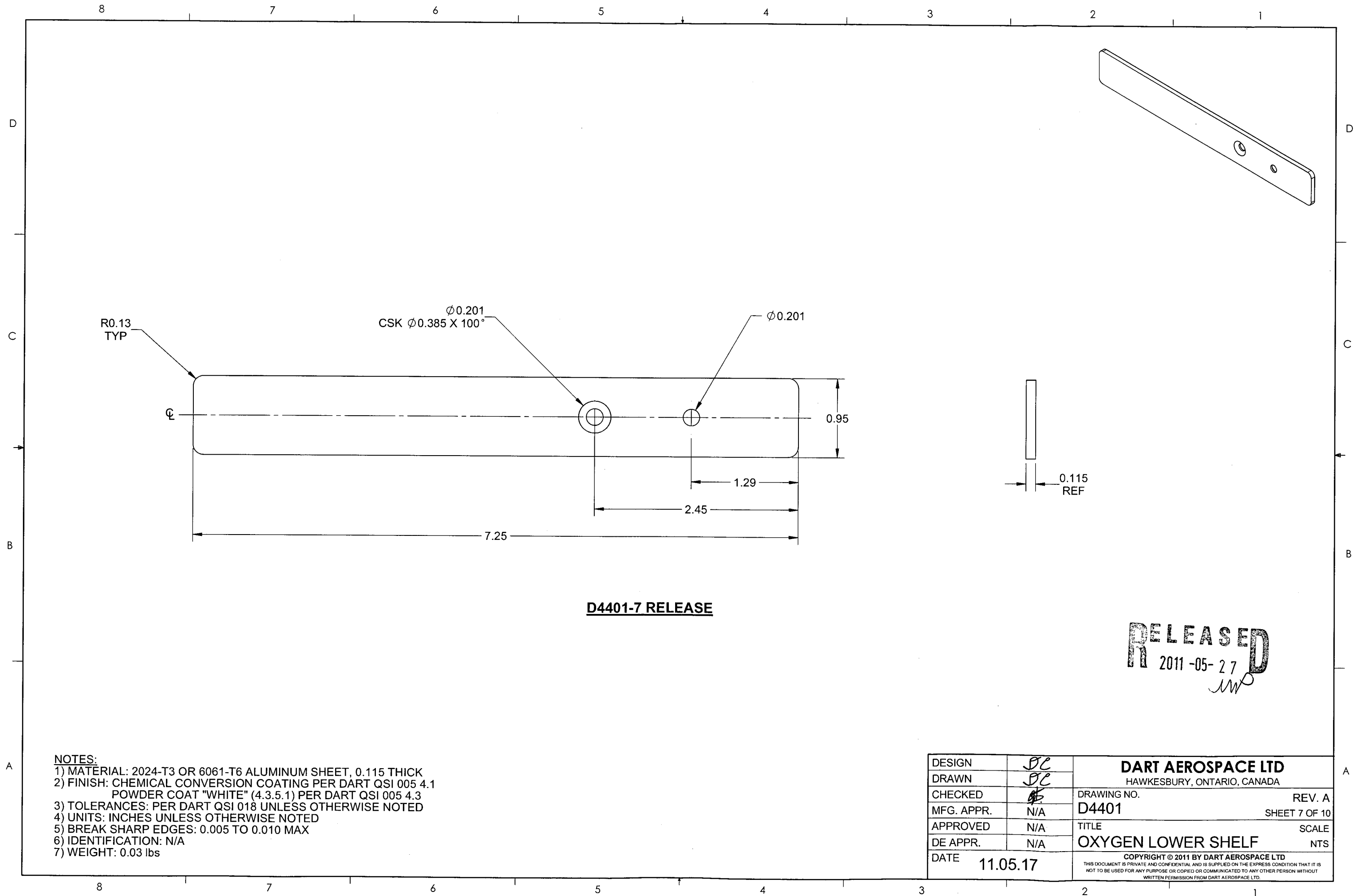
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4401	SHEET 5 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN LOWER SHELF	NTS
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**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM ANGLE
- 2) FINISH: CHEMICAL CONVERSION COATING PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.44 lbs

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	<b>D4401</b>	SHEET 6 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>OXYGEN LOWER SHELF</b>	NTS
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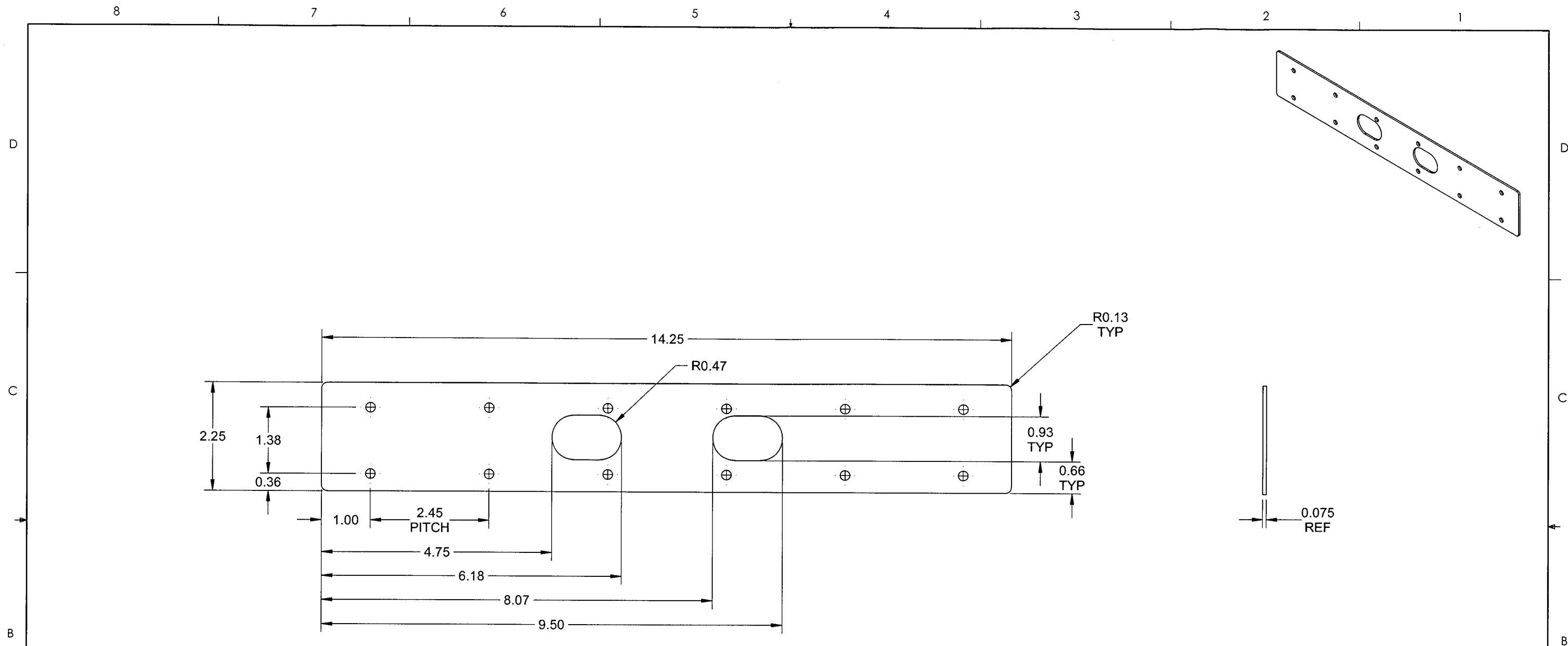
D4401-7 RELEASE

RELEASED  
2011-05-27  
*mo*

NOTES:

- 1) MATERIAL: 2024-T3 OR 6061-T6 ALUMINUM SHEET, 0.115 THICK
- 2) FINISH: CHEMICAL CONVERSION COATING PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DE	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4401	SHEET 7 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN LOWER SHELF	NTS
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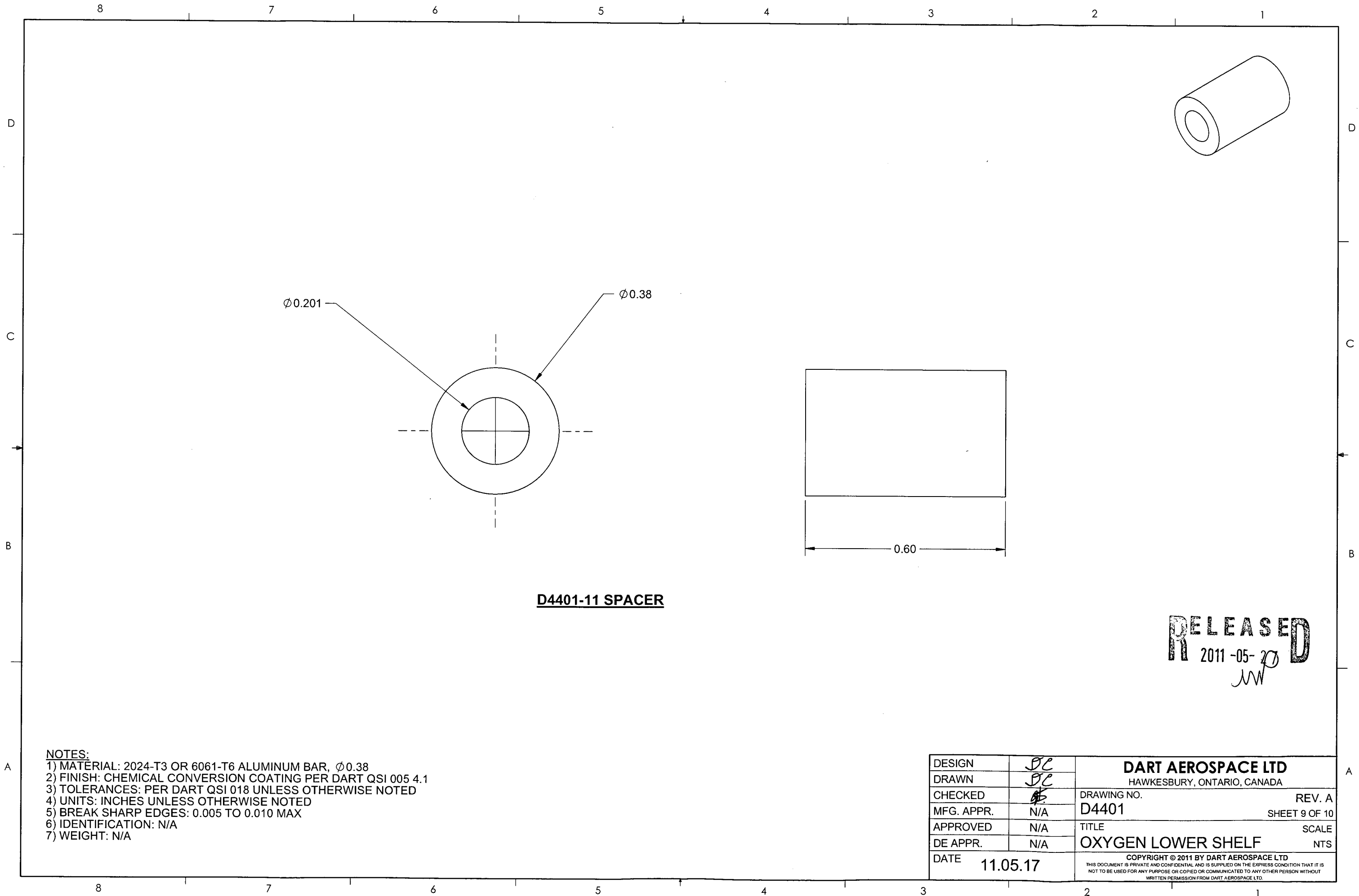
**D4401-9 TRAY SIDE**

RELEASED  
2011-05-27  
W

- NOTES:
- 1) MATERIAL: 2024-T3 OR 6061-T6 ALUMINUM SHEET, 0.075 THICK
  - 2) FINISH: CHEMICAL CONVERSION COATING PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.22 lbs

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	<b>D4401</b>	SHEET 8 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>OXYGEN LOWER SHELF</b>	NTS
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**D4401-11 SPACER**

**RELEASED**  
2011-05-20  
*mw*

**NOTES:**

- 1) MATERIAL: 2024-T3 OR 6061-T6 ALUMINUM BAR,  $\phi 0.38$
- 2) FINISH: CHEMICAL CONVERSION COATING PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	<i>DC</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>DC</i>		
CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	<b>D4401</b>	SHEET 9 OF 10
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>OXYGEN LOWER SHELF</b>	NTS
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